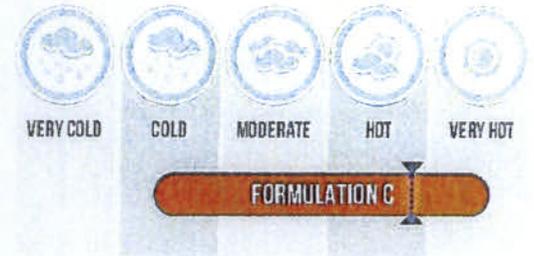


CRACK SEALING MATERIAL SPECIFICATIONS

Specification

Cone Penetration : 77°F (25°C), 150g, 5s : ASTM D5329	45 dmm max
Softening Point : ASTM D36	205°F (96°C) min
Flexibility : 1 in (25mm) mandrel, 90 deg bend, 2s : ASTM D3111	Pass 20°F (-7°C)
Tensile Adhesion : 77°F (25°C) : ASTM D5329	500% min
Ductility : 77°F (25°C) : ASTM D113	40 cm min
Flow : 140°F (60°C) : ASTM D5329	3 mm max
Resilience : 77°F (25°C) : ASTM D5329	30% min



● Performance Range
⌵ Suggested Max. Application Temp

Application

Maximum safe heating temperature: 400°F (204°C).
Recommended application temperature: 380°F (193°C).

The product must be heated using indirect heating methods, either a double boiler or hot oil circulating kettle. Equipment must have means of maintaining constant agitation to the material.

Fully Meltable Packaging:

"To ensure product quantity, quality and consistency, the sealant must be packaged in a single interlocking, stackable meltable sealed container that becomes incorporated into the mixture when melted. Packaging must be weather and water resistant."